



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4659-2

Job Sheet 175300



Part No: D4659-2

Job Qty: 6 ea

Part Name: Bracket RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/2/18

Job Tracking No:

Due Date: 4/11/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 12-06-01 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		4/10/18	0.00	0.00	Start Up Waterjet		OK 18/04/07
105	Waterjet	6 pcs		4/10/18	0.00	0.26	Waterjet1		OK 18/04/07
110	QC	6 pcs		4/10/18	0.00	0.00	QC2 Waterjet-4		OK 18/04/07
125	QC	6 pcs		4/10/18	0.00	0.00	QC8		38
140	Brake NC	6 pcs		4/10/18	0.03	0.08	Brake NC 1		38
150	QC	6 pcs		4/10/18	0.00	0.00	QC5		38
160	Powdercoat	6 pcs		4/11/18	0.00	0.60	Powdercoat3		BL 18-04-25
180	QC	6 pcs		4/11/18	0.00	0.00	QC3		38
210	Packaging	6 pcs		4/11/18	0.00	0.00	Packaging3-1	57/09	6
220	QC21-SA	6 Ea		4/11/18	0.00	0.00	QC21	9-89	APR 25 2018

Part Op 105 - 1-Cut as per Dwg Dwg Rev: A Prog Rev: A 2-Deburr if necessary
Descriptions: 160 - START TIME: 1:15 OVEN TEMPERATURE: 320° FINISH TIME: 1:45

M 136370

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S20GA	304/316 .040 Sheet	.8700 sf (.145 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S20GA	1	238	0

Part Specifications

Specifications could not be found.

Plex 4/2/18 1:07 PM Dart.Gagnon.Michelle



Container No: S059028



Part: D4659-2

Job No: 175300

Serial No/Batch: S059028

Revision: A

Inspector:

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Date: 04/08/18

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